

Product Evaluation Report

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Product Manufacturer

Eco Glass, LLC
144 Hope Street
Longwood, FL 32750

Product Name, Model, Series and/or Description

Series S-3630 Fixed Window

Code: Current Edition of the Florida Building Code including the 8th Edition (2023) Florida Building Code

Compliance Methods:

- Product Approval Rule 61G20-3.005(1)(a) – Certification Mark or Listing

Product Testing and Certification: National Certified Testing Laboratories, 8350 Parkline Blvd., Orlando, FL 32809

- Series S-3630 Fixed Window
 - AI-04010-A1, dated 3/28/13 to AAMA/WDMA/CSA 101/I.S. 1/A440-2008
 - Certification – NAMI
 - NI015001 (100 psf DP)

Product Installation Instructions:

- Drawing No. ECOGLASS008, Eco Glass, LLC, Series S-3630 Fixed Window (O) Installation Anchorage Details, dated 10/10/2020, signed and sealed by Robert J. Amoruso, P.E.

Product Test Standards:

- AAMA/WDMA/CSA 101/I.S. 1/A440-2008

Engineering Analysis: The following engineering and/or rational analysis/calculations have been performed.

- Anchorage has been verified by calculation prepared by Robert J. Amoruso, P.E. in accordance with the current edition of the Florida Building Code.
- Window glazing verified using ASTM E1300-12AE1.
 - See Appendix A for glazing evaluation.

Limitations & Conditions of Use:

- This product has not been evaluated for use inside the HVHZ (High Velocity Hurricane Zone).
- This product is not Impact Resistance. An impact protective device meeting the requirements of the Florida Building Code shall be required in Wind Borne Debris Regions.
- Refer to Product Installation Instructions noted above for:
 - Maximum allowable wind loads at related maximum allowable size(s).
 - Overall dimensions and material/grade of main product components, accessories, etc.
 - Illustrated diagrams of the attachment of the product to the structure.
 - Anchor type(s), size(s), substrate(s), embedment, edge distance, and spacing/locations.
- Site wind pressures shall be determined by a licensed professional engineer in accordance with the current edition of the Florida Building Code (and/or ASCE 7 as referenced in the current edition of the Florida Building Code) for components and cladding based on allowable stress design.
- Site conditions not covered in this product evaluation document are subject to additional engineering analysis by a licensed professional engineer or registered architect as required by the authority having jurisdiction.

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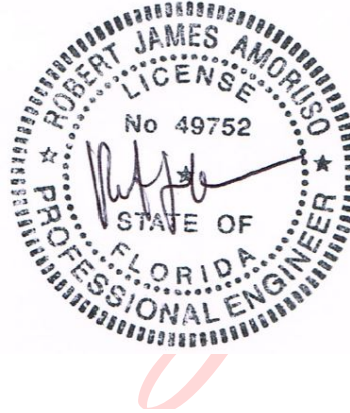
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- Adequacy of the existing structural substrates as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the licensed professional engineer or registered architect acting as the design professional of record for the project of installation.

Certificate of Independence per Product Approval Rule 61G20-3.009

Robert J. Amoruso, P.E. does not have, nor will acquire, any financial interest in the company manufacturing or distributing product(s) covered by this Product Evaluation Report.

Robert J. Amoruso, P.E. does not have, nor will acquire any financial interest in any other entity involved in the approval process or testing of the product(s) covered by this Product Evaluation Report.



Digitally signed
by Robert J
Amoruso

Date:
2023.12.08
15:37:55 -05'00'

Evaluated by:
Robert J. Amoruso, P.E.
FL P.E. License No. 49752

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APPENDIX A – GLAZING EVALUATION

Glazing Heat Treatment Evaluation

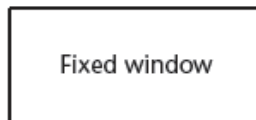
Heat Strengthened Glass used in testing. As allowed in AAMA/WDMA/CSA 101/I.S.2/A440-08, Section 6.2.3.2, annealed glass can be used in production units. Test Report No. AI-04010-A1 documents frame deflections less than $L/175$ (see below; tested to 100 psf design pressure).

100 psf tested Design Pressure (DP)				
Deflection Limit		Deflection		Deflection < $L/175$
L	$L/175$	mm	in	
59	0.337143	0.7	0.03	Yes
59	0.337143	1	0.04	Yes
71	0.405714	3.22	0.13	Yes
71	0.405714	2.6	0.10	Yes

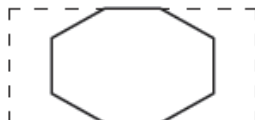
Geometric Shapes Evaluation

AAMA/WDMA/CSA 101/I.S. 1/A440-2008
Section 4.4.2.5 Maximum size tested (MST)

Any geometric shape that fits within the rectangular gateway size (or larger test size) for a particular product type shall be permitted to be qualified by the rectangular shape, provided that the frame, sash, leaves, panels, hardware, hardware location, components, and construction remain the same.



Maximum size tested is greater than or equal to minimum gateway test size



Qualified by maximum size tested



Qualified by maximum size tested



Not qualified by maximum size tested

Based on the above, any geometric shape with overall dimensions equal to or less than width x height of 59" x 71" is acceptable.

Frame head, sill, and jambs are the same PVC profile. Therefore, width and height dimensions are interchangeable.